

## Moving Off

### **POM Routine**

Clutch down – Select 1<sup>st</sup> gear – Clutch up slowly to biting point

Increase gas (approx 1500 RPM) Keep both feet steady

### **Observe**

Quickly and effectively – Check all 8 points

Left blind spot

Left door

Left door mirror

Windscreen

Centre mirror

Right door

Right door mirror

Right blind spot

### **Move**

Release handbrake – Clutch up slowly

Increase gas slightly – Steer to normal driving position

Centre of lane – Check centre & right mirror

Increase gas